

Shop 20/08

Date: Wednesday, 06/08/2008 2:06:24 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GROUND PLATE	
Job Number	: 41023		Part Number	: D37971	
Estimate Number	: 13282		Drawing Number	: D3797 REVA	
P.O. Number	:		Project Number	: N/A	
This Issue	: 06/08/2008 S.O. No. :		Drawing Revision	: A	
Prsh Rev.	: NC		Material	:	
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 28/08/2008 Qty: <i>58</i>	
Previous Run	: 40688			Um: Each	
Written By	:				
Checked & Approved By	: <i>JUL 08-8-06</i>				
Comment	: Est Rev:A 08-04-25 new issue DD verified by:ec Est Rev:B 08-07-14 revA as per dwg DD verified by:ec				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S050	6061-T6 .050 Sheet
		Comment: Qty.: 0.4797 sf(s)/Unit Total : 0.9595 sf(s) 6061T6 aluminium sheet .050" thick (M6061T6S050) Batch: <i>104186 HB 8-8-7</i>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D3797 Dwg Rev: <i>A</i> <i>HB 8-8-7</i> Prog Rev: <i>A</i>
		2- Deburr if necessary <i>HB 8-8-7</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<i>HB 8-8-7</i>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		<i>S 8/8/8 (x2)</i>
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST/20 C 08/8 (7)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: GROUND PLATE

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(7)

Comment: FINAL INSPECTION/W/O RELEASE

Des/08/08

Job Completion



MF 08-08-08

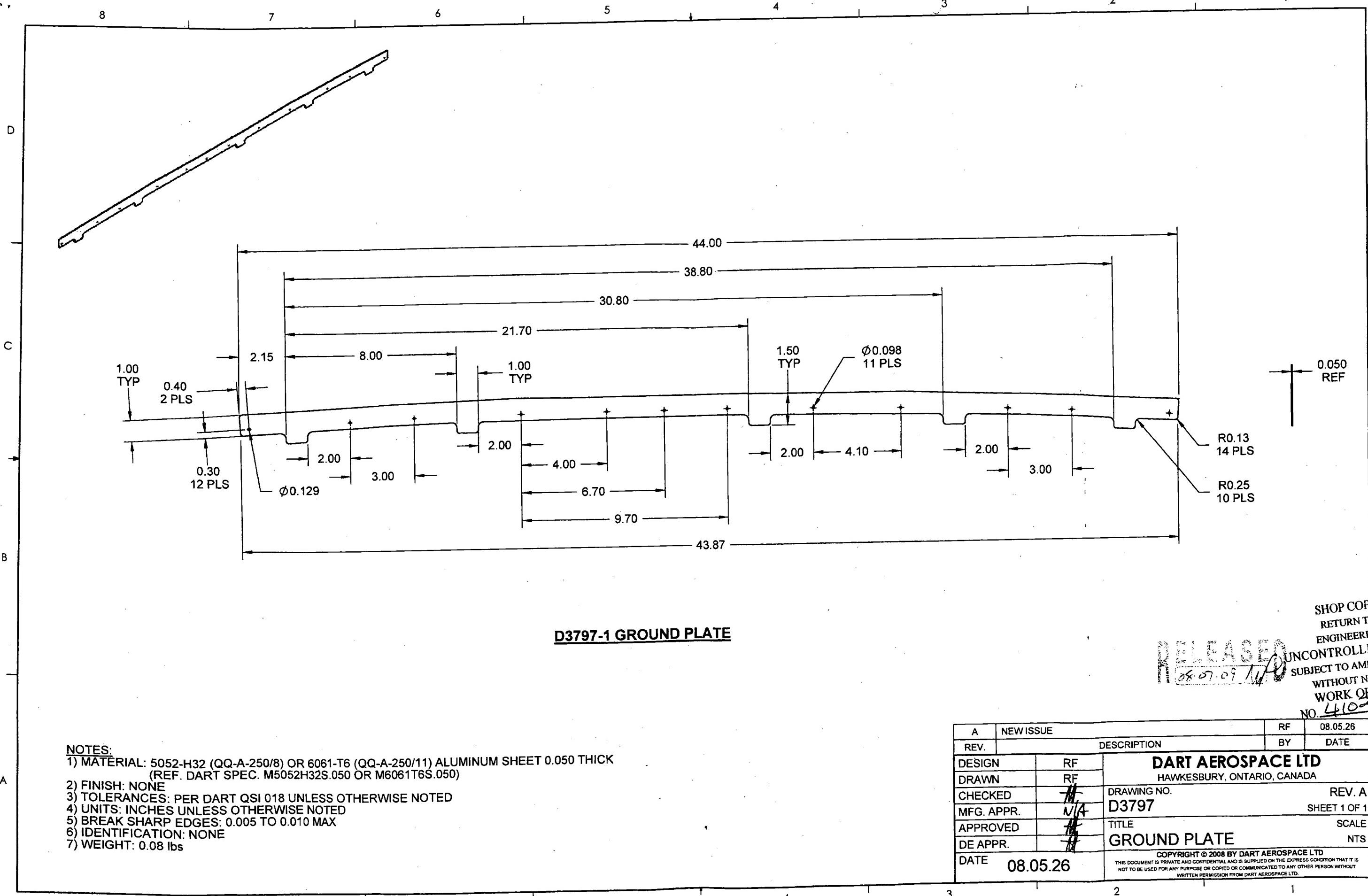
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	41023
Description: GROUND PLATE	Part Number:	D3797-1
Inspection Dwg: D3797-1 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

First Article     Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
∅ .098	+ .004 - .001	.100	*			
1.00	+/- .030	1.003	*			
.30	+/- .030	.362	*			
2.00	+/- .030	2.004	*			
3.00	+/- .030	3.003	*			
2.00	+/- .030	2.00	*			
4.00	+/- .030	4.001	*			
6.70	+/- .030	6.695	*			
9.70	+/- .030	9.70	*			
2.00	+/- .030	2.00	*			
4.10	+/- .030	4.097	*			
2.00	+/- .030	2.00	*			
3.00	+/- .030	3.004	*			
43.87	+/- .030	43.87	*			
2.15	+/- .030	2.15	*			
8.06	+/- .030	8.00	*			
21.70	+/- .030	21.70	*			
30.86	+/- .030	30.90	*			
38.80	+/- .030	38.80	*			
44.00	+/- .030	43.91	*			
1.50	+/- .030	1.504	*			

Measured by:	RB	Audited by:	S	Prototype Approval:	u/
Date:	8-8-7	Date:	8/8/4	Date:	7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	